

# Large Size – Alloys

## LS-800 Series – The General Purpose Workhorse for Water and Oils

- ▶ Stainless Steel or Brass Mountings
- ▶ 1 to 6 Actuation Levels
- ▶ Lengths to over 11 feet
- ▶ U.L. Recognized, CSA Listed

Rugged construction and multiple options provide the LS-800 Series with exceptional versatility. Longer and more substantial than other metallic models, the LS-800 is capable of supporting larger, more buoyant floats, and is physically stronger for better reliability in contaminated or turbulent media. This series offers SPST or SPDT switches, and a choice of mountings, floats and materials that can be configured for a wide range of applications in water, oils, chemicals and corrosive liquids.

### Temperature Sensing

To save space and simplify wiring, GEMS can incorporate a temperature sensor in the end of the float stem on any model type LS-800. Two sensor types are available: Transducers for continuous output, and Thermostats for switch actuation. See Page D-43 for details.



### Adjustable Mounting

Allows stem to travel up and down for fine tuning your actuation points. See next page.



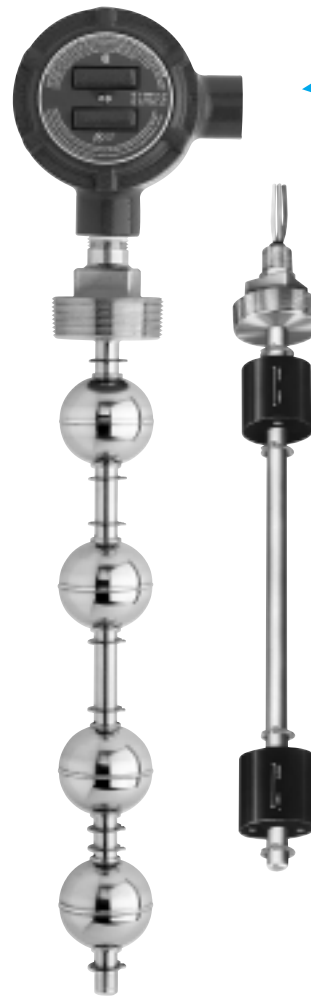
### LS-800 switches are U.L. Approved for Class I, Division 2, Groups A, B, C, D hazardous locations

They are also available with FM-approved, explosion-proof junction box for Class I, Division 1, Group D hazardous locations. Units must be specified with stainless steel floats and be assembled completely at GEMS.



**ORDER IT!**  
It's Easy With Step-by-Step Check Lists. See Page Z-6.

**UL Approved  
Explosion-Proof**

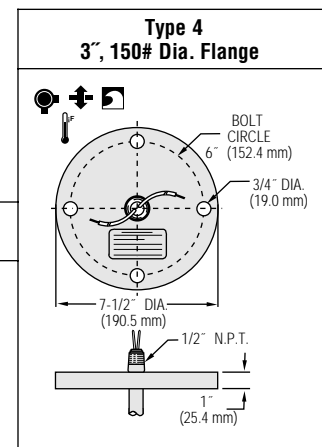
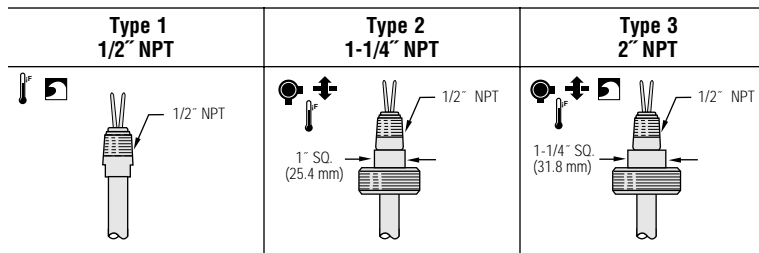


**LEVEL SWITCHES**

## 1. Mounting Types

Each mounting type can be configured with stem lengths ( $L_o$ ) and float material indicated in the table below. Mountings are also continued on following page.

Note: Sanitary flange mountings are also available, but not shown. Please contact factory.



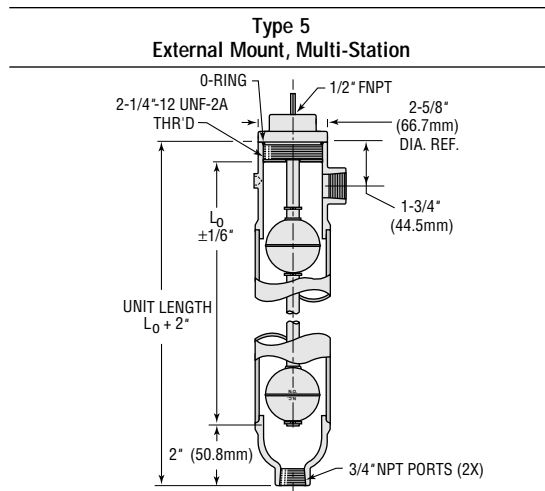
<b>Stem and Mounting Material</b>	Brass or 316 Stainless Steel		Flange: Carbon Steel or 316 S.S. Stem: 316 S.S.
<b>Max Length (Lo)</b>	36" (91.4 cm)	60" (152.4 cm)	140" (355.6 cm)
<b>Mounting Position</b>	Vertical ± 30° Inclination		
<b>Float Stops*</b>	Brass Units: Beryllium Copper Grip Rings; Stainless Steel Units: S.S. ARMCO PH-15-7MO Grip Rings		

\* Units greater than 72" overall length are supplied with collars with setscrews (made of same material as stem and mounting) in place of float-stop rings. Collars are optional on units less than 72" overall length. Units requiring 316 SS float stops must be special ordered with 316 SS collars instead of grip rings. In some instances, concentration of chlorine and other corrosive compounds in the media require the use of collar type float stops. Consult factory for details.

## LS-800 Series - Continued

### 1. Mounting Types - continued

Type 5 External Mounting units are ideal for tanks with limited access to tops or bottoms.



Housing Material	Brass	316 Stainless Steel
Stem and Mounting	Brass	316 Stainless Steel
Port Sizes	3/4" NPT	
Max. Length (L <sub>0</sub> )	120" (305 cm)	
Float Stops*	Beryllium Copper	S.S. ARMCO PH-15-7 MO

\* Units greater than 72" overall length are supplied with collars with setscrews (made of same material as stem and mounting) in place of float-stop rings. Collars are optional on units less than 72" overall length. Units requiring 316 SS float stops must be special ordered with 316 SS collars instead of grip rings. In some instances, concentration of chlorine and other corrosive compounds in the media require the use of collar type float stops. Consult factory for details.

### 2. Float Types

A single float type is selected for use at all actuation points. Be sure, by reviewing the table below, that the desired float is compatible with the Mounting Type selected in Step 1.

Float Material	Buna N		316 Stainless Steel	
	2	1, 3, 4, 5	1, 3, 4, 5 (Units ≤72")	3, 4, 5 (Units >72")
Compatible Mounting Types	2	1, 3, 4, 5	1, 3, 4, 5 (Units ≤72")	3, 4, 5 (Units >72")
Float Dimensions				
Part Number	26032	10558	14569	15666
Operating Temperature	Water: to 180° F (82.2° C) Oil: -40° F to +230° F (-40° C to +110° C)		-40° F to +300° F (-40° C to +148.9° C)	
Min. Media Specific Gravity	.75	.55	.75	.75

Pressure Ratings Chart  
(PSI, Max.)

Mounting Type		Float Part Number			
		26032	10558	14569	15666
		1, 2, 3	150	750	300
5	4	150			
	Brass	100 @ +70° F (21.1° C)			
	316 S.S.	150	750	300	

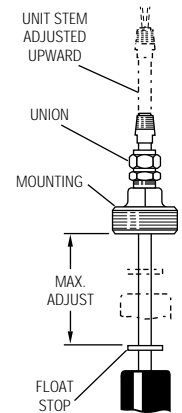
Review the Compatible Mounting Type row in the "Float Types" table above this matrix for producible mounting/float combinations. Not all combinations implied by this Pressure Rating Chart are possible or recommended.

### LS-800-A Series Adjustable Mounting

Available for LS-800 Series Mounting Types 2, 3 and 4.

Special cinch-nut on mounting allows stem to travel up or down for fine tuning the actuation points. The extent of adjustment depends on unit length and distance from mounting to highest float stop. When ordering, specify "LS-800-A" as Series Type.

Note: Maximum overall length is limited to 72" with this option.



### Intrinsically-Safe Relays

Using Gems SAFE-PAK® relays and barriers, these switches provide automatic refills/pumpdown and are intrinsically-safe without explosion-proof housing and piping.



See Section N

### 3. Electrical Specifications

Switch (N.O. or N.C.):

SPST: 20 VA or 100 VA

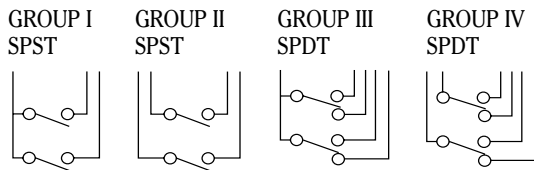
SPDT: 20 VA

Lead Wires: #18 AWG, 24" L., Polymeric (except as noted in Wiring Color Code chart at right).

Approvals: LS-800 Series switches are U.L. Recognized – File No. E45168; CSA Listed – File No. 30200

#### Typical Wiring Diagrams

For clarity, only two actuation levels are shown in each group diagram.



### Wiring Color Code

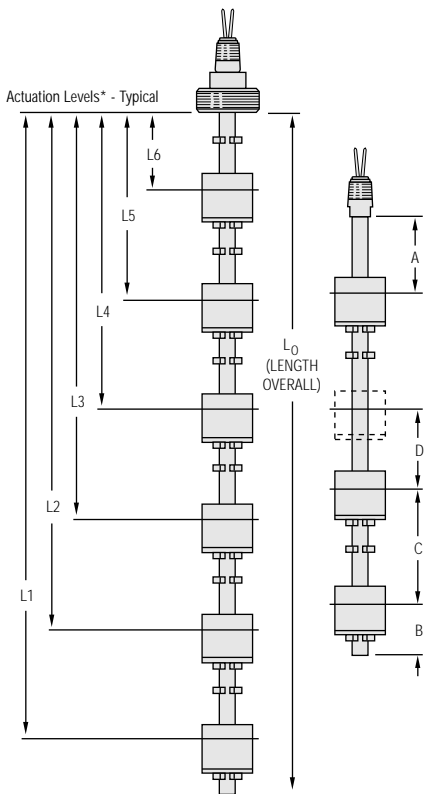
Tinted area designates U.L. Recognized wiring configurations.

		SPST Switches			SPDT Switches 20 VA				
Wiring	Group I	Group II		Group III		Group IV			
Com.W-ire	Black	None		Black		None			
	NO/NC	SW. Com.	NO/NC	NO	NC	SW. Com.	NO	NC	
L1	Red	Red	Red	Red	Wh/Red	Red	Wh/Red	Wh/Blk/Red	
L2	Yellow	Yellow	Yellow	Yellow	Wh/Yel	Yellow	Wh/Yel	Wh/Blk/Yel	
L3	Blue	Blue	Blue	Blue	Wh/Blue	Blue	Wh/Blu	Wh/Blk/Blu	
L4	Brown	Brown	Brown	Brown	Wh/Brn	Brown	Wh/Brn	Wh/Blk/Brn	
L5	Orange	Orange	Orange	Orange	Wh/Orn	Orange	Wh/Orn	Wh/Blk/Orn	
L6	Gray	Gray	Gray	Gray	Wh/Gra	Gray	Wh/Gra	Wh/Blk/Gra	

Notes: 1. Non-U.L. Recognized units (white areas) use #22 AWG, 24" L., Teflon® Lead wires.  
 2. Units with 50 VA and 100 VA switches are not U.L. Recognized or CSA Listed.  
 3. See "Electrical Data" on Page A-4 for more information.

LEVEL SWITCHES

### 4. Actuation Level Dimensions



Switch actuation levels are determined following the guidelines below.

All units 72" or less  $L_0$  with Stainless Steel or Buna N floats. Also Type 5 units over 72"  $L_0$  with Buna N floats:

- A = 1-1/2" (38.1 mm) minimum distance to highest level (2", Type 5 only).
- B = 2" (50.8 mm) minimum distance from end of unit to lowest level.
- C = 3" (76.2 mm) minimum distance between levels.
- D = 1/4" (6.3 mm) minimum distance between actuation levels (Note: One float for two levels can be used only when low level is N.C. dry and high level is N.O. dry).

Types 1, 3, 4, and 5 units with stainless steel float, Part Number 15666:

- A = 1-5/8" (41.3 mm) minimum distance to highest level (2", Type 5 only).
- B = 2-1/2" (63.5 mm) minimum distance from end of unit to lowest level.
- C = 4" (101.6 mm) minimum distance between level.
- D = 1/4" (6.3 mm) minimum distance between actuation levels (Note: One float for two levels can be used only when low level is N.C. dry and high level is N.O. dry).

Notes:

1. A, B and C dimensions based on a liquid specific gravity of 1.0.
2. One float for two levels can be used only when 20VA switch is used.
3. Actuation levels are calibrated on descending fluid level, with water as the calibrating fluid, unless otherwise specified.
4. Tolerance on actuation levels is  $\pm 1/8"$  (3.2 mm).

\* Actuation level distances and  $L_0$  (overall unit length) are measured from inner surfaces of mounting plug or flange.

\*\* Length Overall  $L_0 = L_1 +$  Dimension B. See Mounting Types for Maximum Length values.